

Cost-Out Option - Injected Runner Bars

Traditionally investment casting foundries manufacture their own runner bars and frames, either by hand pouring or injecting and this can result in variable quality.

Since runner quality is a prerequisite for defect free castings the use of high quality runner parts is of great importance.

When pressure on injection capacity and capital expenditure are added into the equation, consideration is increasingly being given to the purchase of ready to use injected wax runner parts.

Injected Runner Bars

- ❖ **Excellent surface finish reduces casting defects**
- ❖ **Facilitates increased production without capital expenditure**
- ❖ **Improved utilisation of equipment/capacity**
- ❖ **Operatives available for high value tasks**
- ❖ **Exact runner requirements supplied**
- ❖ **Production scheduling facilitated**
- ❖ **Energy savings – no melting of wax**
- ❖ **Space savings - no requirement for wax storage, wax tanks**
- ❖ **Inventory simplification – reduced number of runner bars and grids**
- ❖ **Can be supplied with ceramic pouring cups and filters fitted**

Quality

As a specialist wax manufacturer batch control is a daily routine and all Blayson wax products are produced and controlled to an agreed specification. Certificates of Conformance accompany every delivery to ensure consistency and repeatability and a high level of performance.

Packaging

- Normally packed in wooden crates 1200 x 1000mm
- Smaller items packed in cardboard boxes
- All packaging is returnable & reusable



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